

7/18/19

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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D412-704-015
Job Sheet 197955



Part No: D412-704-015

Job Qty: 1 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Job Created: 7/18/19

Due Date: 8/9/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description: ORDER 17775

Note: DWG REV E SHEETS 21-22 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20
per cen-566 DD ver:EC IPP REV:C 12.05.10 per ECN 12-583 DD ver:EC IPP REV:D 16.06.22 PER IIN
REV:E DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		8/9/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		DAS 80 JAN 03 2020
							Packaging 1 - 4		
							Packaging 1 - 5		9-89
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23 PC		SEP 05 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S244517



Part: D412-704-015

Job No: 197955

Serial No/Batch: S244517

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 3 FAA STC SR009571

135 - Document Control - Photocopy bluefile and create labels per PPP D412-704-015 CHG003
 140 - QC21- Final Inspection - Work Order Release

011785

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3206-3	Pedal Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167886
D3207-5	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159094
D3207-7	Packer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145451
D3207-9	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167931
D3208-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158714
D3208-11	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169398
D3208-3	Pedal Mount Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169917
D3208-7	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159137
D3208-9	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177031
D3214-1	Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169509
D412-704-045	Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205614
D412-704-141	Pedal Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181339
D4610-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181411
D4610-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154676
D4610-7	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177841
D4622-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177844
D4622-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171932
MS21919-DG5	Clamp	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5171932
MS35489-149	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5121692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3206-3	1	9	0
	D3207-5	1	4	0
	D3207-7	1	11	0
	D3207-9	1	2	0
	D3208-1	1	4	0
	D3208-11	1	11	0
	D3208-3	1	6	0
	D3208-7	1	9	0
	D3208-9	1	16	0
	D3214-1	1	5	0
	D412-704-045	1	1	0
	D412-704-141	1	2	0
	D4610-1	1	13	0
	D4610-3	1	13	0
	D4610-7	1	4	0
	D4622-1	1	13	0
	D4622-3	1	13	0
	MS21919-DG5	4	60	0
	MS35489-149	1	59	0

Part Specifications

Specifications could not be found.

Plex 7/18/19 3:02 PM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QS1042)	
Date: _____		Sequence #: _____		QTY Affected: _____					
Description Work Order Deviation				Disposition					
Completed By				Lead hand / Supervisor					
QC / QA Coordinator									

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details:							